

Dual-Mode Conductor-Loaded Cavity Filters¹

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Abstract— A new class of dual-mode filters consisting of cylindrical-waveguide cavities loaded with perfect conducting cylindrical disks is presented. Resonant frequencies, fields, and the unloaded Q of the resonator are rigorously analyzed by mode-matching techniques. A complete set of data for filter design is given. The results show that the resonator has high unloaded Q and good spurious performance. The accuracy of the computed results are confirmed by comparison with the experimental data. An eight-pole elliptic-function filter for PCS applications was designed, constructed, and tested; excellent frequency response of the filter with wide spurious-free performance was obtained, which verifies the theory.

I. INTRODUCTION

DUAL-MODE filters have many advantages in applications requiring small size and mass for high-quality narrow or medium bandwidth filters, because of their lower loss, small volume, and elliptic-function response. Since their introduction in the early 1970's [1], they have been widely used in satellite communications as well as other areas. Tremendous progress has been achieved on further miniaturization of the dual-mode filters in the past two decades. The use of dielectric-loaded resonators greatly improves the in-band performance, size, and thermal stability of the dual-mode filters [2]–[8].

Although dual-mode dielectric-loaded resonator filters have many advantages, one of their major disadvantages is their inferior out-of-band spurious characteristics. Dielectric resonator filters usually need an additional low-pass filter, which will increase the insertion loss and complexity of the filter [5]. Significant effort has been spent on improving the spurious performance of dielectric-loaded resonator filters, especially dual-mode filters [6], [10], [11].

While dielectric materials of excellent characteristics have been developed with relative dielectric constant in the range of 20–38, higher dielectric-constant materials tend to have poorer properties (high losses, less temperature stability, etc.). Higher dielectric constants are desirable to reduce the size of the filters. If one thinks of increasing the relative dielectric constant of the dielectric resonator to approach infinity ($\epsilon_r \rightarrow \infty$), the resonator approaches a perfect conductor. Thus, if the dielectric resonator in a dual-mode filter is replaced by a perfect electric conductor, significant miniaturization can be achieved, and high-quality filters can be realized. Additionally, in applications of using superconductors, filters with extremely low insertion loss can be achieved. The resonator operating in

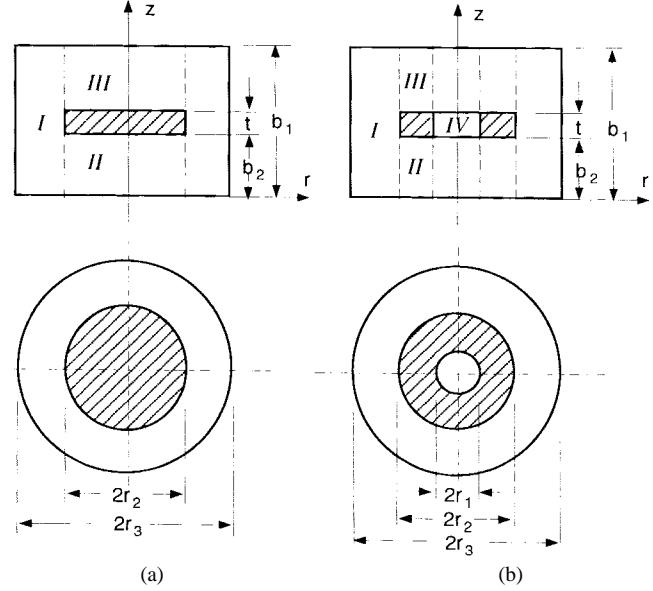


Fig. 1. Configuration of the cylindrical conductor-loaded resonator. (a) Solid conductor-loaded resonator and (b) ring conductor-loaded resonator.

HE_{11} mode will have much higher unloaded Q and easier realization of elliptic-function response than that of the metallic-ring resonator in a cavity operating in quasi-TEM mode.

In this paper, a new class of dual-mode filters consisting of cylindrical-waveguide cavities loaded with perfect conducting cylindrical (solid or ring) resonators is introduced. Rigorous mode-matching techniques are used to analyze and synthesize the new type of resonators. Resonant frequencies and field distributions of the resonant modes in the cavities are obtained. The unloaded Q of the resonant mode is analytically computed from the eigenfunctions and field coefficients in each region. The calculated resonant frequencies are compared with the measured results and shown to be in good agreement, which confirms the correctness and accuracy of the numerical results. The computer simulation shows that the HE_{11} mode of the conductor-loaded resonator has high unloaded Q and much better spurious performance than a dielectric-loaded resonator. Mode charts and Q charts provide a complete set of data for the filter design.

An eight-pole elliptic-function filter for personal-communication system (PCS) applications was designed, constructed, and tested. Excellent frequency response with low insertion loss and superior spurious-free performance was obtained.

II. ANALYSIS

The configurations of the resonators under consideration are shown in Fig. 1. The resonator consists of a cylindrical

Manuscript received January 14, 1997; revised April 25, 1997.

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Publisher Item Identifier S 0018-9480(97)05380-5.

¹Patent assigned to the University of Maryland.

conducting disk with radius r_2 , and thickness t , coaxially surrounded by a cylindrical enclosure of radius r_3 and total height b_1 . Fig. 1(a) shows the solid-type resonator, and Fig. 1(b) shows the ring-type resonator with a hole of radius r_1 at the center of the disk.

The analysis of the structures is performed using the mode-matching techniques, in which the structures are partitioned into several regions in accordance with the spatial discontinuity boundaries, as shown in Fig. 1. The solid-type resonator can be considered as a special case of the ring type. The transverse electromagnetic (EM) fields in each region are expressed as linear combinations of the eigenmode fields as [9]

$$\vec{E}_t^p(\rho, \phi, z) = \sum_j^{N_p^e} \{C_j^{pe} \mathcal{B}_{CEj}^{pe}(\rho) + D_j^{pe} \mathcal{B}_{DEj}^{pe}(\rho)\} \times \vec{e}_{tj}^{pe}(\rho, \phi, z) + \sum_j^{N_p^h} \{C_j^{ph} \mathcal{B}_{CEj}^{ph}(\rho) + D_j^{ph} \mathcal{B}_{DEj}^{ph}(\rho)\} \times \vec{e}_{tj}^{ph}(\rho, \phi, z) \quad (1a)$$

$$\vec{H}_t^p(\rho, \phi, z) = \sum_j^{N_p^e} \{C_j^{pe} \mathcal{B}_{CHj}^{pe}(\rho) + D_j^{pe} \mathcal{B}_{DHj}^{pe}(\rho)\} \times \vec{h}_{tj}^{pe}(\rho, \phi, z) + \sum_j^{N_p^h} \{C_j^{ph} \mathcal{B}_{CHj}^{ph}(\rho) + D_j^{ph} \mathcal{B}_{DHj}^{ph}(\rho)\} \times \vec{h}_{tj}^{ph}(\rho, \phi, z) \quad (1b)$$

$$\xi_j^{pq} = k_0^2 e_r^p - k_j^{pq2}, \quad p = I, II, III, \text{ or } IV, \quad q = e, h \quad (1c)$$

where ξ_j^{pq} represent the wavenumbers of the TE and TM modes in the corresponding region, respectively; \mathcal{B}_j^{pq} are first- and second-kind Bessel functions J_n , Y_n , or associated Bessel functions I_n , K_n and their derivatives depending on the value of ξ_j^{pq} , \vec{e}_{tj}^{pq} , \vec{h}_{tj}^{pq} are the transverse eigenfields of TE mode ($q = e$) or TM mode ($q = h$) of two parallel-plane waveguides bounded in the z -direction, and are given in the Appendix, C_j^{pe} , D_j^{pq} are the field coefficients in each region. $D_j^{pq} = 0$ in the region where $\rho = 0$ is included. D_j^{Iq} is related to C_j^{Iq} by

$$D_j^{Ie} = - \frac{J_n(\xi_j^{Ie} r_3)}{Y_n(\xi_j^{Ie} r_3)} C_j^{Ie} \quad (2a)$$

$$D_j^{Ih} = - \frac{J'_n(\xi_j^{Ih} r_3)}{Y'_n(\xi_j^{Ih} r_3)} C_j^{Ih}. \quad (2b)$$

For the ring-type resonator, the boundary conditions at the interface of regions II , III , and IV require the tangential

electric and magnetic fields to be continuous at $\rho = r_1$, i.e.,

$$\vec{E}_t^{IV}(\rho = r_1, \phi, z) = \begin{cases} \vec{E}_t^{II}(\rho = r_1, \phi, z), & 0 \leq z \leq b_2 \\ 0, & b_2 \leq z \leq b_2 + t \\ \vec{E}_t^{III}(\rho = r_1, \phi, z), & b_2 + t \leq z \leq b_1 \end{cases} \quad (3a)$$

$$\vec{H}_t^{IV}(\rho = r_1, \phi, z) = \begin{cases} \vec{H}_t^{II}(\rho = r_1, \phi, z), & 0 \leq z \leq b_2 \\ \vec{J}_s \times \hat{n}, & b_2 \leq z \leq b_2 + t \\ \vec{H}_t^{III}(\rho = r_1, \phi, z), & b_2 + t \leq z \leq b_1 \end{cases} \quad (3b)$$

By taking the proper inner products, and using the orthogonal properties of the eigenfunctions, one has

$$[\langle \vec{e}^{IV}, \vec{h}^{IV} \rangle] [\mathcal{B}_{CE}^{IV}] [C^{IV}] = [\langle \vec{e}^{II+III}, \vec{h}^{IV} \rangle] \times \left\{ [\mathcal{B}_{CE}^{II+III}] \begin{bmatrix} C^{II} \\ C^{III} \end{bmatrix} + [\mathcal{B}_{DE}^{II+III}] \begin{bmatrix} D^{II} \\ D^{III} \end{bmatrix} \right\} \quad (4a)$$

$$[\langle \vec{e}^{II+III}, \vec{h}^{IV} \rangle]^T [\mathcal{B}_{CH}^{IV}] [C^{IV}] = [\langle \vec{e}^{II+III}, \vec{h}^{II+III} \rangle] \times \left\{ [\mathcal{B}_{CH}^{II+III}] \begin{bmatrix} C^{II} \\ C^{III} \end{bmatrix} + [\mathcal{B}_{DH}^{II+III}] \begin{bmatrix} D^{II} \\ D^{III} \end{bmatrix} \right\} \quad (4b)$$

with

$$\langle \vec{e}^{p_1}, \vec{h}^{p_2} \rangle = \int_{S^p} \vec{e}^{p_1} \times \vec{h}^{p_2} \cdot \vec{\rho} d\phi dz. \quad (5)$$

After some matrix manipulations, a matrix relating the field coefficients D_j^q to C_j^q of region II and III can be obtained

$$\begin{bmatrix} D^{II} \\ D^{III} \end{bmatrix} = [T_{CD}^{II+III}] \begin{bmatrix} C^{II} \\ C^{III} \end{bmatrix}. \quad (6)$$

$[T_{CD}^{II+III}]$ has dimensions $N_{23} \times N_{23}$, $N_{23} = N_H^e + N_H^h + N_{III}^e + N_{III}^h$. All the elements of $[T_{CD}^{II+III}]$ are zero for the solid-type resonator.

Similarly, by applying the boundary condition at $\rho = r_2$, taking the inner product, and substituting $[T^{CD}]$ into the continuity equation, a matrix relating the field coefficients of region I can be obtained as follows:

$$[M_C^I] [C^I] + [M_D^I] [D^I] = 0. \quad (7)$$

$[M_C^I]$ and $[M_D^I]$ are matrices of size $N_1 \times N_1$, where $N_1 = N_I^e + N_I^h$ is the total number of eigenmodes used in region I .

From the boundary condition of the eigenmodes in the resonator at $\rho = r_3$, the characteristic equation for the resonant frequency of the resonator can finally be obtained. The determinant of the equation must be zero for nontrivial solutions

$$\det [X]_{N_1 \times N_1} = 0 \quad (8a)$$

$$[X] = [M_C^I] + [M_D^I] [T_{CD}^I]. \quad (8b)$$

Solving the equation will give the resonant-frequency and field-expansion coefficients in region I , while the field coefficients in the other regions are obtained from the boundary-condition equation. The fields of the resonant mode in each region are readily computed by the superposition of the eigenmodes fields.

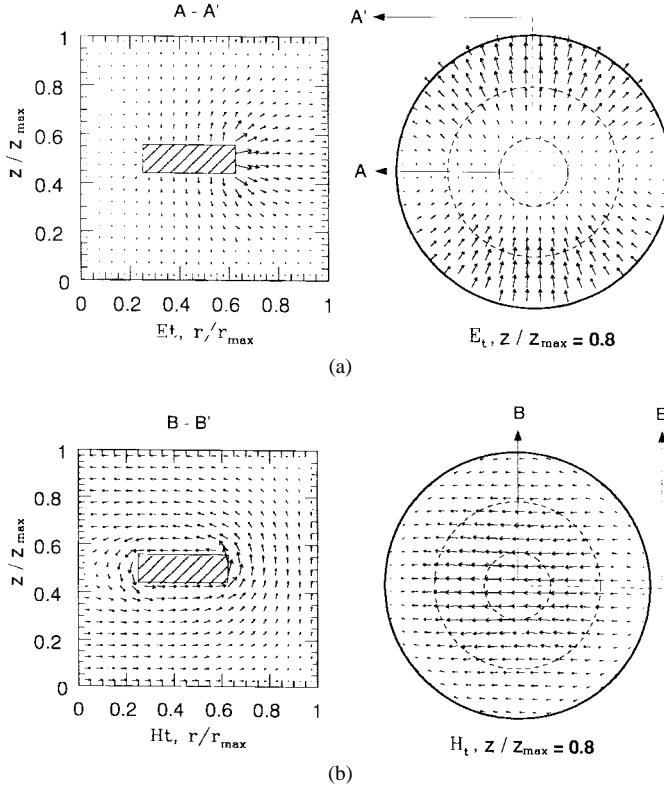


Fig. 2. Typical HE₁₁-mode field distributions of the conductor-loaded resonator. (a) Electric-field distribution and (b) magnetic-field distribution.

The unloaded Q of the resonator is determined by computing the stored energy and the conductor loss of both inner conductor and enclosure as

$$Q_0 = \omega_o \frac{W_0}{P_c} \quad (9a)$$

$$W_0 = \frac{1}{2} \int_V \mu_o |H|^2 dv = \frac{1}{2} \mu_o \int_V \sum_p \left(\sum_j^{N^e, N^h} |H_j^{pe} + H_j^{ph}|^2 \right) dv \quad (9b)$$

$$P_c = \frac{1}{2} \oint_S R_s |H_t|^2 ds = \frac{1}{2} \oint_S \sum_p R_s \left(\sum_j^{N^e, N^h} |H_{tj}^{pe} + H_{tj}^{ph}|^2 \right) ds. \quad (9c)$$

Where H is the magnetic field in the cavity, H_t is the tangential magnetic field at the surface of the conductor, and R_s is the surface resistance of the conductor. Since the magnetic fields are expressed in terms of the linear superposition of the mode fields, all the integrations in the equations can be carried out analytically. Using the orthogonal properties of the eigenmodes, the unloaded Q of the resonator can be computed efficiently.

III. RESULTS

Computer programs have been developed to perform the analysis described above. Converging results can be obtained when the number of TE and TM eigenmodes is larger than 12 in region I . The number of modes used in other regions

TABLE I
COMPARISON OF THE COMPUTED AND MEASURED RESONANT FREQUENCIES (GHZ) OF A CONDUCTOR-LOADED RESONATOR WITH $b_1 = 1.9''$, $r_3 = 1.6''$, $t = 0.222''$

Mode	SOLID		RING	
	Computed	Measured	Computed	Measured
HE_{11}	1.940	1.936	1.883	1.879
TM_{01}	2.733	2.721	2.793	2.781
HE_{21}	3.322	3.317	3.507	3.501
TM_{02}	3.668	3.657	4.133	4.117
HE_{12}	4.378	4.355	4.277	4.262
HE_{31}	4.674	4.665	4.989	4.978
HE_{13}	5.060	5.037	4.395	4.373

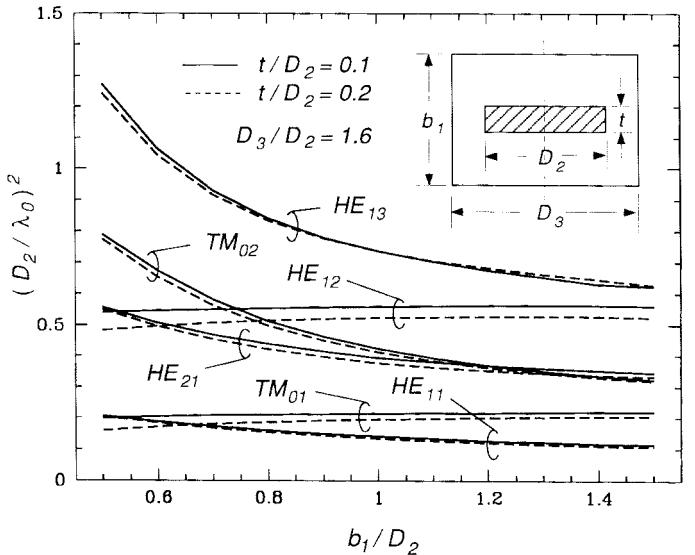


Fig. 3. Mode chart of the conductor-loaded resonator with b_1/D_2 as variable.

are taken as the ratio of the region's height to region I 's height, times the number of modes in region I . A comparison of the calculated resonant frequencies of both solid- and ring-type resonators with the measured results is shown in Table I. Good agreement between numerical and experimental results confirms the correctness and accuracy of the computer programs. Fig. 2 shows the typical electric- and magnetic-field distributions of the HE₁₁ mode of the conductor-loaded resonator in the r - z and r - ϕ planes. The electric and magnetic fields of the HE₁₁ mode are orthogonal to each other, and they are very similar to the fields of the dielectric-loaded resonator. A degenerate HE₁₁ mode exists, possessing the same resonant frequency, but with its field distributions rotated by 90° relative to the first mode. The field distributions show the realizability of the dual-mode filter. The continuity of the fields at the boundary of each region and their behavior on the conducting surface, once again, proves the correctness of the results.

The mode charts have been computed to aid in the resonator design. Fig. 3 shows the dependence of the resonant frequencies on the height of the enclosure. It is shown that the resonant frequencies of the HE₂₁, TM₀₂, and HE₁₃ modes are quite sensitive to the height, while the resonant frequencies of HE₁₁, TM₀₁, and HE₁₂ are relatively stable. The mode chart

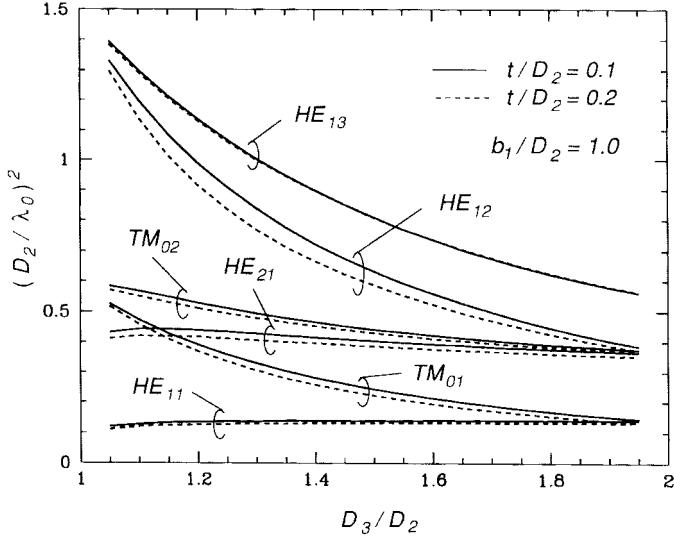


Fig. 4. Mode chart of the conductor-loaded resonator with D_3/D_2 as variable.

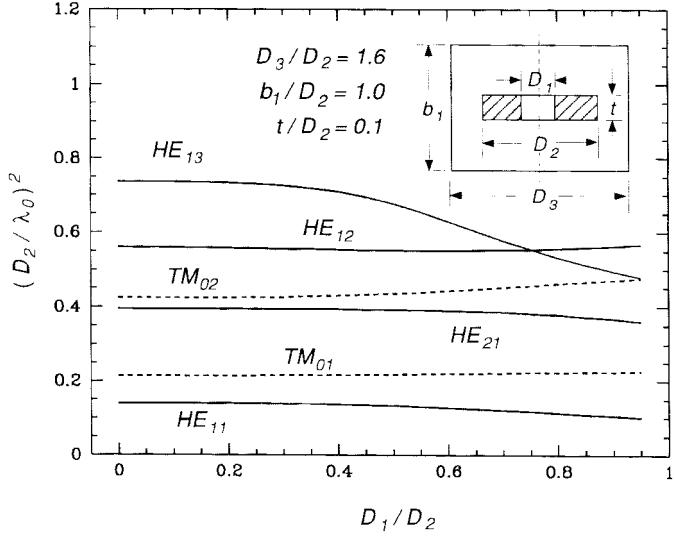


Fig. 5. The effect of the hole on the resonant frequency of the ring-type resonator.

with the diameter of the enclosure as variable is presented in Fig. 4. All the modes move closer to the HE_{11} mode as the diameter of the enclosure increases, and the mode separation becomes worse. The two mode charts indicate an important property of the resonator, i.e., the resonant frequency of the HE_{11} mode is nearly independent of the dimension of the enclosure when the space between the inner conductor and the enclosure is large enough. If the inner conductor is made of temperature-constant material, the resonator will have very good temperature stability.

Fig. 5 shows how the resonant frequencies of the ring resonator vary versus the diameter of the hole. It is clear that the resonant frequencies of the resonator are very insensitive to the hole when the hole is not very large.

Fig. 6 presents the computed normalized unloaded Q of the conductor-loaded resonator having different thickness of the inner conductor versus the height of the enclosure. Fig. 7

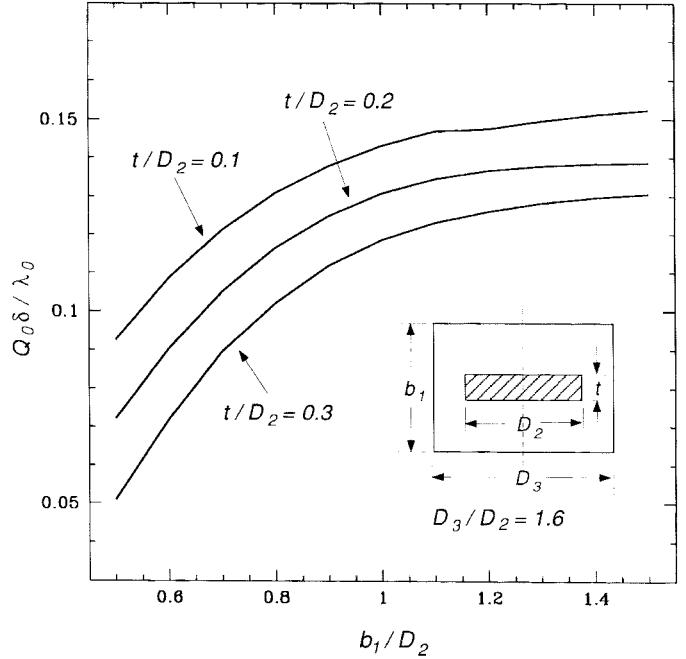


Fig. 6. Normalized unloaded Q of the resonator versus the b_1/D_2 .

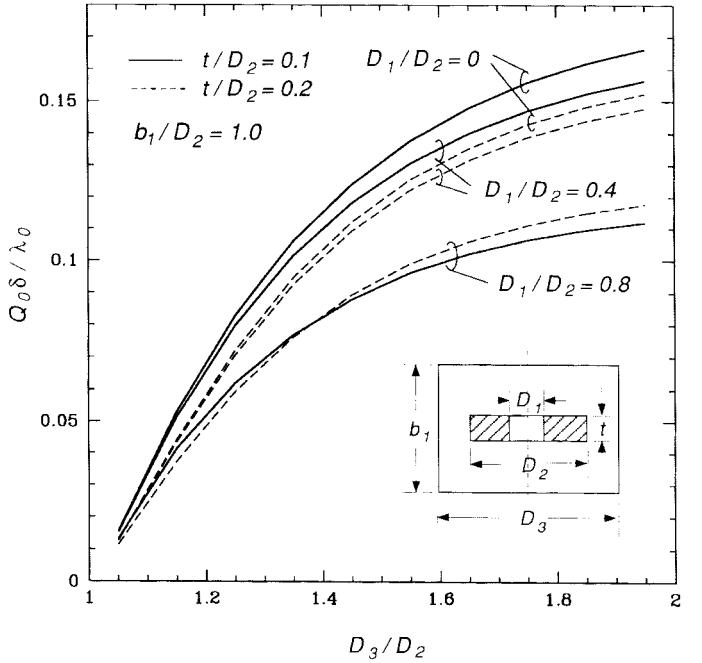


Fig. 7. Normalized unloaded Q of the resonator versus the D_3/D_2 .

shows the normalized unloaded Q of the resonators of both solid and ring types versus the diameter of the enclosure. Fig. 6 indicates that thicker inner conductor yields less unloaded Q , and Fig. 7 shows that larger hole also reduces unloaded Q . Both figures show that the unloaded Q of the resonator is very sensitive to the space between the inner conductor and the enclosure. Large losses result if top, bottom, or sidewall of the enclosure are close to the inner conductor. When $b_1/D_2 \geq 1.0$, $D_3/D_2 \geq 1.6$, the unloaded Q of the resonator tends to be insensitive to the size of the enclosure.

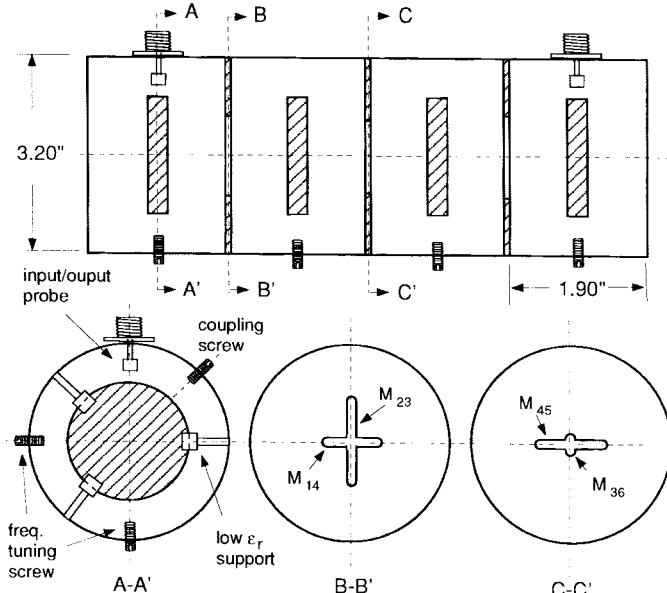


Fig. 8. Configuration of the eight-pole elliptic-function filter.

IV. FILTER REALIZATION

From the previous analysis, it is shown that the thickness of the inner conductor should be kept small and the enclosure should be large enough to achieve high unloaded Q . On the other hand, too large an enclosure will decrease the mode separation. The unloaded Q of the resonator is determined from the loss requirement of the filter. The dimensions of the resonator can be determined from the mode charts. The coupling matrix of the filter can be obtained from the given specifications by a synthesis procedure [1], and the iris dimensions are synthesized using small aperture-coupling theory [12]–[14].

An eight-pole elliptic-function filter for PCS base-station application with center frequency of 1.8575 GHz, and bandwidth of 15.5 MHz was designed, constructed, and tested. The input/output (I/O) resistances and coupling matrix elements of the filter are $R_1 = R_2 = 1.2101$, $M_{12} = M_{78} = 0.8153$, $M_{23} = M_{67} = 0.8465$, $M_{34} = M_{56} = 0.4292$, $M_{45} = 0.5408$, $M_{14} = M_{58} = -0.4119$, $M_{36} = -0.0109$. The dimension of the designed cavity is $r_3 = 1.6"$, $b_1 = 1.9"$ with theoretical unloaded Q of 9500 (silver-plated). Fig. 8 shows the configuration of the eight-pole filter. Tuning screws oriented at 0° and 90° to the normal field polarization in each cavity are used for fine tuning the resonant frequency of the resonators. A coupling screw oriented 45° to the normal field polarization is used to couple the dual degenerate modes. Couplings between resonators of different cavities are achieved by irises. The inner conductors are supported by the low dielectric constant dielectric clips at the side of the conductors as shown in Fig. 8. The theoretical frequency response of the filter is shown in Fig. 9.

Fig. 10 shows the measured frequency responses of the filter. The insertion loss is 0.81 dB, which corresponds to average unloaded Q of about 6000. If the center metallic loading disk is made from a superconductor, and the outer cylinder is made

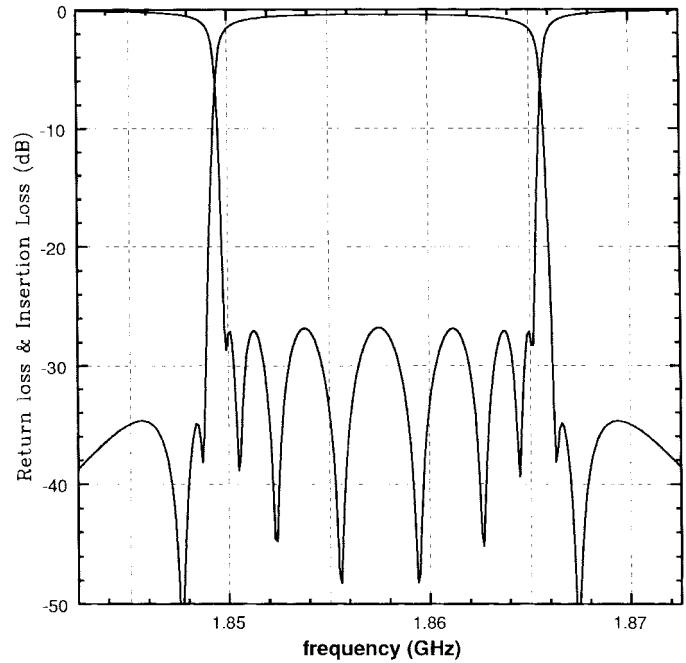


Fig. 9. Theoretical frequency responses of the eight-pole filter.

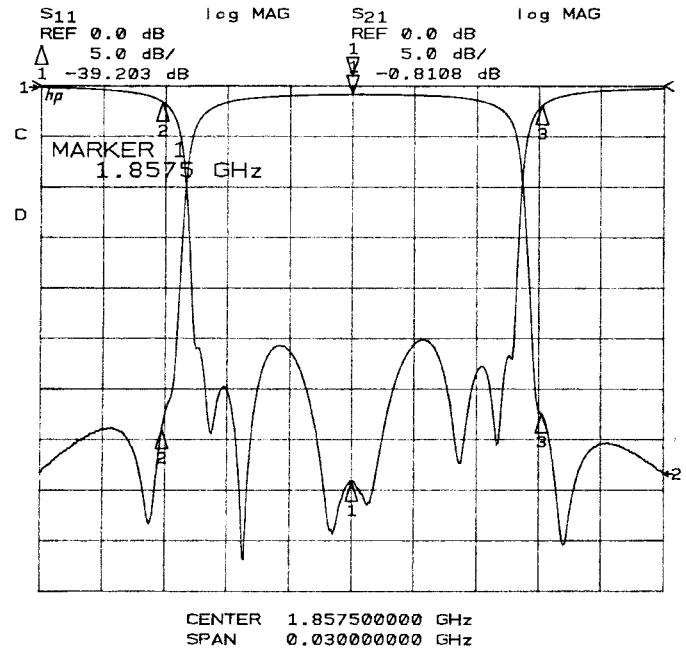


Fig. 10. Measured frequency responses of the eight-pole dual-mode elliptic-function filter.

from copper, the theoretical unloaded Q would be about 30 000 and the corresponding midband insertion loss would be about 0.14 dB at 77 K.

Fig. 11 gives the wide-band frequency response of the eight-pole filter. It is seen that the TM_{01} mode response is not excited. The first higher order mode spurious response occurs at 3.59 GHz, which is approximately twice the filter's center frequency. This is a much larger separation of the spurious frequency than can be achieved by empty waveguide cavities or dielectric-loaded resonators.

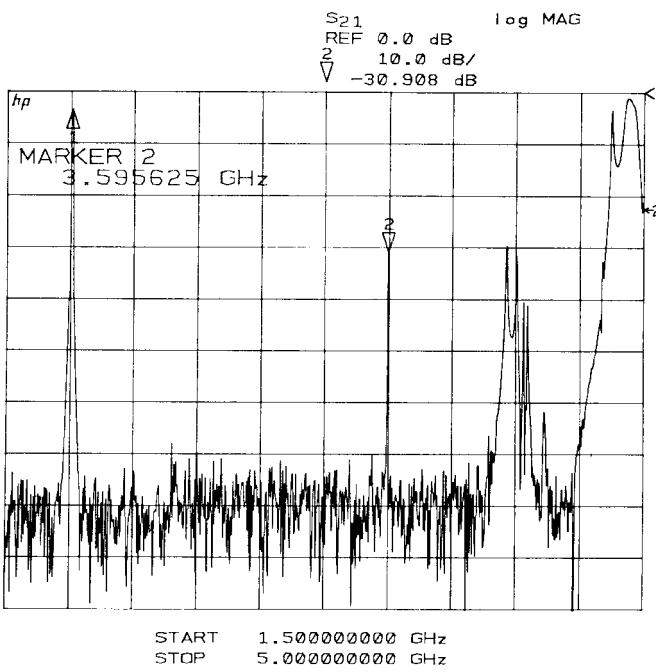


Fig. 11. Wide-band frequency response of the eight-pole dual-mode elliptic-function filter.

V. CONCLUSIONS

The introduction of a conductor resonator-loaded cylindrical enclosure using the hybrid HE₁₁ dual mode for the realization of high-quality filters has been presented. Rigorous mode-matching techniques are used to analyze and synthesize the new type of resonators. The accuracy of the computed results are confirmed by experiment. A complete set of mode charts and Q data are provided for filter design. An eight-pole elliptic-function filter for PCS applications is designed, constructed, and tested, with excellent frequency responses. The spurious performance of the filter is superior to both empty and dielectric-loaded cavity filters. The conductor-loaded dual-mode filter is an excellent candidate for superconductor realization in wireless PCS base stations, as well as other applications. The new filter configuration has potential for excellent performance and lower production cost than alternative realizations.

APPENDIX

This appendix gives the expressions for the function $\mathcal{B}(\rho)$ and the transverse eigenfields of two parallel-plane waveguides \vec{e}_{tj}^{pq} and \vec{h}_{tj}^{pq} .

A. Expressions for $\mathcal{B}(\rho)$

$$\mathcal{B}_{CEj}^{pe}(\rho) = \begin{cases} J_n(|\xi_j^{pe}| \rho), & \xi_j^{pe^2} \geq 0 \\ I_n(|\xi_j^{pe}| \rho), & \xi_j^{pe^2} \leq 0 \end{cases} \quad (A1)$$

$$\mathcal{B}_{CEj}^{ph}(\rho) = \begin{cases} J'_n(|\xi_j^{ph}| \rho), & \xi_j^{ph^2} \geq 0 \\ I'_n(|\xi_j^{ph}| \rho), & \xi_j^{ph^2} \leq 0 \end{cases} \quad (A2)$$

$$\mathcal{B}_{DEj}^{pe}(\rho) = \begin{cases} Y_n(|\xi_j^{pe}| \rho), & \xi_j^{pe^2} \geq 0 \\ K_n(|\xi_j^{pe}| \rho), & \xi_j^{pe^2} \leq 0 \end{cases} \quad (A3)$$

$$\mathcal{B}_{DEj}^{ph}(\rho) = \begin{cases} Y'_n(|\xi_j^{ph}| \rho), & \xi_j^{ph^2} \geq 0 \\ K'_n(|\xi_j^{ph}| \rho), & \xi_j^{ph^2} \leq 0 \end{cases} \quad (A4)$$

$$\mathcal{B}_{CHj}^{pe}(\rho) = \begin{cases} J'_n(|\xi_j^{pe}| \rho), & \xi_j^{pe^2} \geq 0 \\ I'_n(|\xi_j^{pe}| \rho), & \xi_j^{pe^2} \leq 0 \end{cases} \quad (A5)$$

$$\mathcal{B}_{CHj}^{ph}(\rho) = \begin{cases} J_n(|\xi_j^{ph}| \rho), & \xi_j^{ph^2} \geq 0 \\ I_n(|\xi_j^{ph}| \rho), & \xi_j^{ph^2} \leq 0 \end{cases} \quad (A6)$$

$$\mathcal{B}_{DHj}^{pe}(\rho) = \begin{cases} Y'_n(|\xi_j^{pe}| \rho), & \xi_j^{pe^2} \geq 0 \\ K'_n(|\xi_j^{pe}| \rho), & \xi_j^{pe^2} \leq 0 \end{cases} \quad (A7)$$

$$\mathcal{B}_{DHj}^{ph}(\rho) = \begin{cases} Y_n(|\xi_j^{ph}| \rho), & \xi_j^{ph^2} \geq 0 \\ K_n(|\xi_j^{ph}| \rho), & \xi_j^{ph^2} \leq 0 \end{cases} \quad (A8)$$

B. Expressions for the Eigenfunction \vec{e}_{tj}^{pq} and \vec{h}_{tj}^{pq}

$$\begin{aligned} \vec{e}_{tj}^{pe}(\rho, \phi, z) &= \hat{z} \left\{ \begin{array}{l} \sin(n\phi) \\ \cos(n\phi) \end{array} \right\} \cos(k_j^{pe} z') - \hat{\phi} \frac{1}{\xi_j^{pe^2}} \frac{n}{\rho} \left\{ \begin{array}{l} \cos(n\phi) \\ -\sin(n\phi) \end{array} \right\} \\ &\quad \times k_j^{pe} \sin(k_j^{pe} z') \end{aligned} \quad (A9)$$

$$\begin{aligned} \vec{e}_{tj}^{ph}(\rho, \phi, z) &= \hat{\phi} \frac{1}{\xi_j^{ph^2}} \{ \cos(n\phi) - \sin(n\phi) \} \\ &\quad \times \sin(k_j^{ph} z') \end{aligned} \quad (A10)$$

$$\begin{aligned} j\omega\mu_0 \vec{h}_{tj}^{pe}(\rho, \phi, z) &= \hat{\phi} \frac{k_o^2 \epsilon_r^p}{\xi_j^{pe^2}} \left\{ \begin{array}{l} \sin(n\phi) \\ \cos(n\phi) \end{array} \right\} \times \cos(k_j^{pe} z') \end{aligned} \quad (A11)$$

$$\begin{aligned} j\omega\mu_0 \vec{h}_{tj}^{ph}(\rho, \phi, z) &= \hat{z} \left\{ \begin{array}{l} \cos(n\phi) \\ -\sin(n\phi) \end{array} \right\} \sin(k_j^{ph} z') - \hat{\phi} \frac{1}{\xi_j^{ph^2}} \frac{n}{\rho} \left\{ \begin{array}{l} \sin(n\phi) \\ \cos(n\phi) \end{array} \right\} \\ &\quad \times k_j^{ph} \cos(k_j^{ph} z') \end{aligned} \quad (A12)$$

$$k_j^{pq} = \frac{j\pi}{d_p}, \quad p = I, II, III, \text{ or } IV; q = e, h \quad (A13)$$

where d_p is the height of region p , $z' = z - b_2 - t$ for region III , and $z' = z$ for the rest of the regions, and n is the azimuthal variation of the desired mode.

ACKNOWLEDGMENT

The authors wish to thank all the reviewers who gave numerous thorough, helpful, and constructive comments and suggestions for improvements.

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